

Rocker Arm Welders

RWMA Size 3

Versatile | Tough | Cost-Justified

Seedorff Rocker Arm Welders are designed to provide a production solution at an affordable price. We manufacture every Rocker Arm Welder with leading components to ensure little or no down-time.

Core Features:

- Rigid Frame Construction
- Adjustable Lower Horn
- Water-Cooled Copper Secondary
- No-Lube Pneumatic System
- Low-Friction Air Cylinder
- Multi-Function Foot Switch
- Made in USA
- 36-Month Warranty

Optional Features:

- Proportional Air Regulation
- Constant-High / Constant-Low / Variable Forge Pressure
- Arm Brace
- Secondary Closed-Loop Feedback
- Water Flow Regulation per Circuit with Flow Meter and Temperature Gauge
- Network Comm
- Data Logging of Each Weld
- Electro-Silver Plate All Secondary Connections
- 60-Month Extended Warranty
- Certificate of Calibration



Full 3-Year Warranty

All machines are covered by a 3 year parts & labor warranty.



Customize A Machine

Our machines can be modified to fit any custom application.

Application

Sheet Metal - 2-ply
Sheet Metal - Multi-ply
Cross Wire
Mark-less Welding
Resistance Brazing

Weld Material

Low & High Carbon Steel
Nickel Alloy
High-Temp Alloy
Aluminum Alloy
Titanium
Brass
Copper

Certification

NADCAP Compliant
RWMA Compliant
MIL-W- 6858 Compliant
AWS D17.2 Compliant
CE Certified
CCC Certified

Model Specifications

	APS100IR3	APS170IR3	APS250IR3
KVA @ 50% D.C.:	100	170	250
Arm Diameter:	3"	3"	3"
Available Throat Depth:	18" / 24" / 30" / 36"	18" / 24" / 30" / 36"	18" / 24" / 30" / 36"
Electrode Force @ 80 PSI:	18" - 2,718 lbs 24" - 2,114 lbs 30" - 1,730 lbs 36" - 1,464 lbs	18" - 3,200 lbs 24" - 2,380 lbs 30" - 1,910 lbs 36" - 1,590 lbs	18" - 4,350 lbs 24" - 3,250 lbs 30" - 2,600 lbs 36" - 2,200 lbs
Production Welding Capacity 2 Pieces Clean Steel:	Up to 8 Gauge	Up to 7 Gauge	Up to 4 Gauge
Capacity Aluminum:	.064"	.090"	.109"
Pneumatic System:	Low Friction No Lube DC Forge	Low Friction No Lube DC Forge	Low Friction No Lube DC Forge

Standard Specifications: Production Ready

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O/P Process	Medium Frequency Inverter DC or AC
Welding Control	Microprocessor-driven, Closed Loop Feedback
Power Requirements	230VAC / 380VAC / 480VAC / 600VAC - 50 / 60 Hz

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