

Rocker Arm Welders

RWMA Size 3

Versatile | Tough | Cost-Justified

Seedorff Rocker Arm Welders are designed to provide a production solution at an affordable price. We manufacture every Rocker Arm Welder with leading components to ensure little or no down-time.

Core Features:

- Rigid Frame Construction
- Adjustable Lower Horn
- Water-Cooled Copper Secondary
- No-Lube Pneumatic System
- Low-Friction Air Cylinder
- Multi-Function Foot Switch
- Made in USA
- 36-Month Warranty

Optional Features:

- Proportional Air Regulation
- Constant-High / Constant-Low / Variable Forge Pressure
- Arm Brace
- Constant Current Control
- Water Flow Regulation per Circuit with Flow Meter and Temperature Gauge
- Network Comm
- Data Logging of Each Weld
- Electro-Silver Plate All Secondary Connections
- 60-Month Extended Warranty
- Certificate of Calibration



Full 3-Year Warranty

All machines are covered by a 3 year parts & labor warranty.



Customize A Machine

Our machines can be modified to fit any custom application.

Application	Weld Material	Certification
Sheet Metal - 2-ply Sheet Metal - Multi-ply Cross Wire Mark-less Welding Resistance Brazing	Low & High Carbon Steel Nickel Alloy High-Temp Alloy Aluminum Alloy Titanium Brass Copper	NADCAP Compliant RWMA Compliant MIL-W- 6858 Compliant AWS D17.2 Compliant CE Certified CCC Certified

Model Specifications

	APS50R3	APS75R3	APS100R3
KVA @ 50% D.C.:	50	75	100
Arm Diameter:	2-1/2"	2-1/2"	3"
Available Throat Depth:	18" / 24" / 30" / 36"	18" / 24" / 30" / 36"	18" / 24" / 30" / 36"
Max Spacing Between Arms:	16"	16"	16"
Electrode Force @ 80 PSI:	18" - 1,208 lbs 24" - 940 lbs 30" - 769 lbs 36" - 651 lbs	18" - 1,888 lbs 24" - 1,469 lbs 30" - 1,202 lbs 6" - 1,017 lbs	18" - 2,718 lbs 24" - 2,114 lbs 30" - 1,730 lbs 36" - 1,464 lbs
Production Welding Capacity 2 Pieces Clean Steel:	Up to 11 Gauge	Up to 10 Gauge	Up to 8 Gauge
Capacity Aluminum:	.031"	.052"	.064"
Pneumatic System:	Low Friction No Lube	Low Friction No Lube	Low Friction No Lube DC Forge

Standard Specifications: Production Ready

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O/P Process	Single-Phase AC
Welding Control	Microprocessor-driven
Power Requirements	230VAC / 380VAC / 480VAC / 600VAC - 50 / 60 Hz

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