

# Resistance Gun Welders

## Cable Gun Welders

Portable | Light-Weight | Flexible

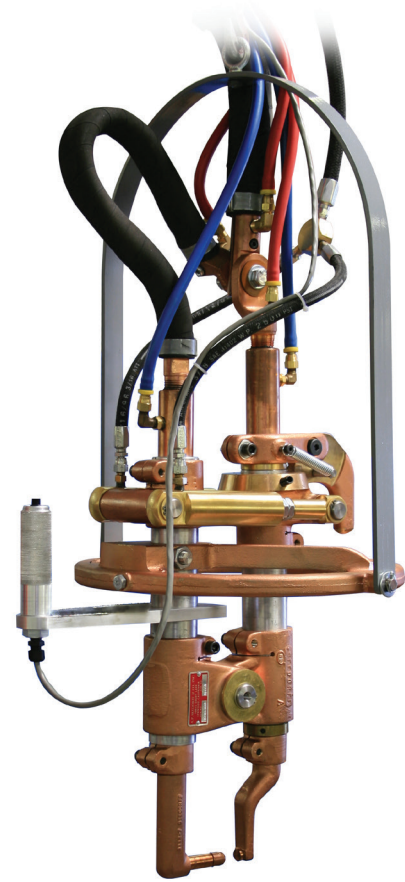
Seedorff offers a vast Standard Product Line of Reliable Weld Guns to accommodate any size and shape of Part Geometry. Each Gun Design is centered around Operator fatigue limitations and optimal positioning technique to obtain maximum Operator/Production Efficiency. Seedorff also manufactures Light-Weight Robot Trans-Guns for Automated Production Cells.

### Core Features:

- Water-Cooled High-Conductive Copper Secondary
- Pneumatic / Hydraulic / Servo Actuation
- Vertical / Horizontal Gun Positioning System
- Center-of-Gravity Adjustable (Cables-Gun)
- Robot Interface (Trans-Gun)
- 36 Month Warranty
- Made in USA

### Optional Features:

- Stationary Mast and Boom Station
- Portable Mast and Boom Station
- Integrated Gun Initiation Controls
- Rotary Gyro Bail
- Zero-Gravity Balancer
- Beam Balancer
- Remote Pneumatic - Water Distribution System
- Air over Oil Booster
- 60-Month Extended Warranty
- Certificate of Calibration



### Full 3-Year Warranty

Company warrants equipment shall be free from defect in material and workmanship for thirty-six (36) months from date of delivery.



### Customize A Machine

Our machines can be modified to fit any custom application.

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| Application   | Weld Material  | Certification   |
|---|--|---|
| Sheet Metal - 2-ply<br>Sheet Metal - Multi-ply<br>Cross Wire<br>Mark-less Welding<br>Resistance Brazing | Low & High Carbon Steel<br>High Strength Steel<br>Nickel Alloy<br>High-Temp Alloy<br>Aluminum Alloy<br>Titanium, Brass, & Copper | NADCAP Compliant<br>RWMA Compliant<br>MIL-W- 6858 Compliant<br>AWS D17.2 Compliant<br>CE Certified<br>CCC Certified |

## Model Specifications

|  | Cable Gun - Scissor   | Cable Gun - C   | Cable Gun - Pincer  |
|--|---|---|---|
| <b>KVA @ 50% D.C.:</b>                             | Up to 200 KVA   | Up to 200 KVA   | Up to 200 KVA   |
| <b>Gun Suspension:</b>                             | Zero Gravity Spring<br>Balancer Portable Mast &<br>Boom Stationary Mast &<br>Boom Beam Balancer | Zero Gravity Spring<br>Balancer Portable Mast &<br>Boom Stationary Mast &<br>Boom Beam Balancer | Zero Gravity Spring<br>Balancer Portable Mast &<br>Boom Stationary Mast &<br>Boom Beam Balancer |
| <b>Available Throat Depth:</b>                     | Up to 36"   | Up to 16"   | Up to 19"   |
| <b>Available Throat Height:</b>                    | Up to 11 1/2"   | Up to 12"   | Up to 5"  |
| <b>For Range (may req.<br/>Hydraulic Booster):</b> | Up to 3,000 lbs   | Up to 3,000 lbs   | Up to 3,000 lbs   |

### Standard Specifications: Production Ready

|                           |  |
|---------------------------|--|
| <b>O/P Process</b>        | Single-Phase AC / Medium Frequency Inverter DC |
| <b>Weld Timer:</b>        | Microprocessor-driven                          |
| <b>Power Requirements</b> | 230VAC / 380VAC / 480VAC / 600VAC - 50 / 60 Hz |

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