

Universal Butt / T Welders

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Since 1918 ACME Electric Welder Company has produced only the highest quality resistance welding equipment. Years of experience in design and manufacture have resulted in modern high-speed production machines embodying traditional fine quality as well as the latest innovations in electro-mechanical devices

The first of its kind, Acme universal butt / t welders provide flexibility for manufacturers of wire products at an affordable price. Butt and t-welds are accomplished in one single multi-purpose machine. Overhanging alligator type jaws allow complete flexibility for welding all types of work such as wire rings, frames, angles, channels, tubular sections and t-welds. The stroke of the upset cylinder is adjustable in extend and retract position allowing for exact upset control and operation efficiency. Precise digital control timing assures consistent upset in butt weld joints and controlled set-down in t-weld intersections.



Core Features:

- Rigid Frame Construction
- Fully Adjustable Upset Cylinder
- Water-Cooled Secondary
- No-Lube Pneumatic System
- Low-Friction Clamping Cylinders
- Multi-Function Foot Switch
- Made in USA
- 36-Month Warranty

Optional Features:

- Independent Jaw Clamping
- Manual Upset Valve
- Manual Quench & Temper
- On-Board Grinding Wheel
- 60-Month Extended Warranty
- Certificate of Calibration



Full 3-Year Warranty

Company warrants equipment shall be free from defect in material and workmanship for thirty-six (36) months from date of delivery.



Customize A Machine

Our machines can be modified to fit any custom application.

Application

Straight Joint
Formed Joint
T Joint

Weld Material

Low & High Carbon Steel
Nickel Alloy
Aluminum Alloy
Brass
Copper

Certification

RWMA Compliant
CE Certified
CCC Certified

Model Specifications

	B-01-20	B-01-35	B-01-50
KVA @ 50% D.C.:	20	35	50
RWMA Size:	1	1	1
Clamp Pressure @ 80 PSI:	1,050 lbs	1,050 lbs	1,050 lbs
Upset Pressure @ 80 PSI:	400 lbs	400 lbs	400 lbs
Production Welding Capacity Wire Diameter:	1/2" Diameter	5/8" Diameter	3/4" Diameter
Pneumatic System:	Low Friction No Lube	Low Friction No Lube	Low Friction No Lube

Standard Specifications: Production Ready

O/P Process	Single-Phase AC
Welding Control	Microprocessor-driven
Power Requirements	230VAC / 380VAC / 480VAC / 600VAC - 50 / 60 Hz

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