

Rocker Arm Welders

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Since 1918 ACME Electric Welder Company has produced only the highest quality resistance welding equipment. Years of experience in design and manufacture have resulted in modern high-speed production machines embodying traditional fine quality as well as the latest innovations in electro-mechanical devices

Acme air-operated rocker arm spot welders offer the advantages of faster production, uniform spot welds and elimination of operator fatigue. These factors combined with rugged construction make a line of production machines of incomparable versatility, adjustability and flexibility



Core Features:

- Rigid Frame Construction
- Adjustable Lower Horn
- Water-Cooled Copper Secondary
- No-Lube Pneumatic System
- Low-Friction Air Cylinder
- Multi-Function Foot Switch
- Made in USA
- 36-Month Warranty

Optional Features:

- Foot-Operated with ACME Contactor (1-24- 20FO)
- Proportional Air Regulation
- Quick Lift Retractable Upper Arm
- Universal Reversible Double End Horns
- Arm Brace
- Constant Current Control
- Electro-Silver Plate All Secondary Connections
- 60-Month Extended Warranty
- Certificate of Calibration



Full 3-Year Warranty

Company warrants equipment shall be free from defect in material and workmanship for thirty-six (36) months from date of delivery.



Customize A Machine

Our machines can be modified to fit any custom application.

Application	Weld Material	Certification
Sheet Metal - 2-ply Sheet Metal - Multi-ply Cross Wire Mark-less Welding Resistance Brazing	Low & High Carbon Steel Nickel Alloy High-Temp Alloy Aluminum Alloy Titanium Brass Copper	NADCAP Compliant RWMA Compliant MIL-W- 6858 Compliant AWS D17.2 Compliant CE Certified CCC Certified

Model Specifications

	1-24*-20	2-24*-35	2-24*-50
KVA @ 50% D.C.:	20	35	50
RWMA Size:	1	2	2
Arm Diameter:	1 3/4"	2"	2"
Available Throat Depth:	12" / 18" / 24" / 30"	12" / 18" / 24" / 30"	12" / 18" / 24" / 30"
Max Spacing Between Arms:	11"	14 3/4"	14 3/4"
Electrode Force @ 80 PSI:	12" - 457 lbs 18" - 346 lbs 24" - 278 lbs 30" - 233 lbs	12" - 516 lbs 18" - 391 lbs 24" - 315 lbs 30" - 263 lbs 36" - 226 lbs	12" - 781 lbs 18" - 592 lbs 24" - 476 lbs 30" - 398 lbs 36" - 342 lbs
Production Welding Capacity 2 Pieces Clean Steel:	Up to 16 Gauge	Up to 14 Gauge	Up to 12 Gauge
Capacity Aluminum:	N/A	.022"	.031"
Pneumatic System:	Low Friction No Lube	Low Friction No Lube	Low Friction No Lube

* denotes throat depth

Standard Specifications: Production Ready

O/P Process	Single-Phase AC
Welding Control	Microprocessor-driven
Power Requirements	230VAC / 380VAC / 480VAC / 600VAC - 50 / 60 Hz

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